Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (currently amended) A method of producing a tube which has a tube body portion constituting an outer hull of a flow ~~passages~~ passage, and a flow passage ~~dividers~~ divider for dividing the flow ~~passages~~ passage, comprising:

a roll forming process to form the tube,

a cutting process to cut the tube to a predetermined length after the roll forming process, and

a brazing process to braze ~~the~~ a tube contact ~~portions~~ portion of the flow passage ~~dividers~~ divider to ~~the~~ an inner surface of the tube body portion after the cutting process,

wherein:

in the cutting process, ~~forms~~ a slit is formed in the tube so as to concentrate a stress on the slit, thereby cutting the tube ~~cutting starts~~ from the slit as a starting point; and

the slit is formed in one of only the tube body portion ~~between the tube body portion and the flow passage dividers~~ and a portion ranging from the tube body portion to the tube contact portion.

2. (canceled)

3. (currently amended) The method of producing a tube according to claim 1 ~~or 2~~, wherein the slit is formed by moving a cutter blade in parallel to ~~the~~ a surface of the tube.

4. (currently amended) The method of producing a tube according to claim 1 ~~or 2~~, wherein the slit is formed by moving a disk cutter in parallel to ~~the~~ a surface of the tube.

5. (currently amended) The method of producing a tube according to ~~any of claims 1 through 4~~ claim 1, wherein the tube is pulled in ~~the~~ a longitudinal direction to concentrate ~~a~~ the stress on the slit.

6. (currently amended) The method of producing a tube according to claim 5, wherein:

the roll forming process and the cutting process are performed while conveying ~~a workpiece~~ the tube at a first conveying velocity in the roll forming process and a second conveying velocity in the cutting process continuously, ~~and~~

the tube is pulled in ~~a~~ the longitudinal direction with a feed ~~rollers~~ roller disposed on ~~the~~ a downstream side of ~~a position, where~~ the slit ~~formation is performed,~~ in a conveying direction, and

~~a~~ the second conveying velocity ~~provided by the feed rollers~~ is set to be faster than ~~a~~ the first conveying velocity ~~in the roll forming process~~.

7. (currently amended) The method of producing a tube according to claim 5, wherein:

the roll forming process and the cutting process are performed while conveying ~~a workpiece~~ the tube continuously, and

the tube is pulled in ~~a~~ the longitudinal direction by holding the tube at ~~the~~ an upstream and a downstream sides of

~~a portion, where~~ the slit ~~is formed,~~ in a conveying direction by ~~means of~~ a pair of clamps ~~and expanding a space between the pair of clamps relatively~~.

8. (currently amended) The method of producing a tube according to ~~any of claims 1 through 4~~ claim 1, wherein ~~a stress is concentrated on the slit by~~ said cutting step includes a step of applying a load to the tube in a direction different from ~~its~~ a longitudinal direction thereof.

9. (currently amended) The method of producing a tube according to claim 8, wherein~~:~~ said load is applied with a feed ~~rollers are~~ roller disposed offset with respect to the longitudinal direction of the tube; and

the tube ~~is~~ passes through the feed ~~rollers~~ roller after the slit is formed~~, thereby a load is applied in a direction different from the longitudinal direction of the tube~~.

10. (currently amended) The method of producing a tube according to claim 8, wherein said load is applied while the tube is oscillated~~, thereby a load is applied in a direction different from the longitudinal direction of the tube~~.

11. (currently amended) The method of producing a tube according to ~~any of claims 1 through 10~~ claim 1, wherein the tube ~~is~~ has a flat ~~type~~ shape and ~~has~~ a thickness of 0.8 to 1.7 mm.

12. (currently amended) The method of producing a tube according ~~any of claims 1 through 11~~ claim 1, wherein ~~a~~

~~material of~~ the tube body portion has a thickness of 0.15 to 0.25 mm.

13. (currently amended) The method of producing a tube according to ~~any of claims 1 through 12~~ claim 1, wherein~~:~~ the flow passage ~~dividers are beads~~ divider includes a bead ~~formed by forming a material of the tube body portion, and the tops of the beads are~~ having a top brazed to the inner surface of the tube body portion.

14. (currently amended) The method of producing a tube according to ~~any of claims 1 through 12~~ claim 1, wherein the flow passage ~~dividers are provided by~~ divider includes an inner fin ~~fins which are formed of a member different~~ separate from ~~that of~~ the tube body portion.

15. (currently amended) The method of producing a tube according to claim 14, wherein~~:~~ the inner ~~fins are~~ fin has a ~~corrugate type~~ corrugated shape~~,~~ and ~~the tops of the inner fins are~~ a top brazed to the inner surface of the tube body portion.

16. (currently amended) The method of producing a tube according to claim ~~15~~ 14, wherein the inner fin has a width of 0.3 to 1.4 mm ~~in an amplitude direction~~.

17. (currently amended) The method of producing a tube according to claim ~~15 or 16~~ 14, wherein ~~a material of~~ the inner ~~fins~~ fin has a thickness of 0.05 to 0.10 mm.

18. (currently amended) The method of producing a tube according to ~~any of claims 15 through 17~~ claim 14, wherein ~~the tops of~~ the inner fin ~~have~~ has the corrugated shape having a pitch of 0.6 to 2.0 mm.

19. (currently amended) A heat-exchange tube, which is produced by the ~~production~~ method according to ~~any of claims 1 through 18~~ claim 1.

20. (currently amended) A heat exchanger comprising the heat-exchange ~~tubes as recited in~~ tube according to claim 19.